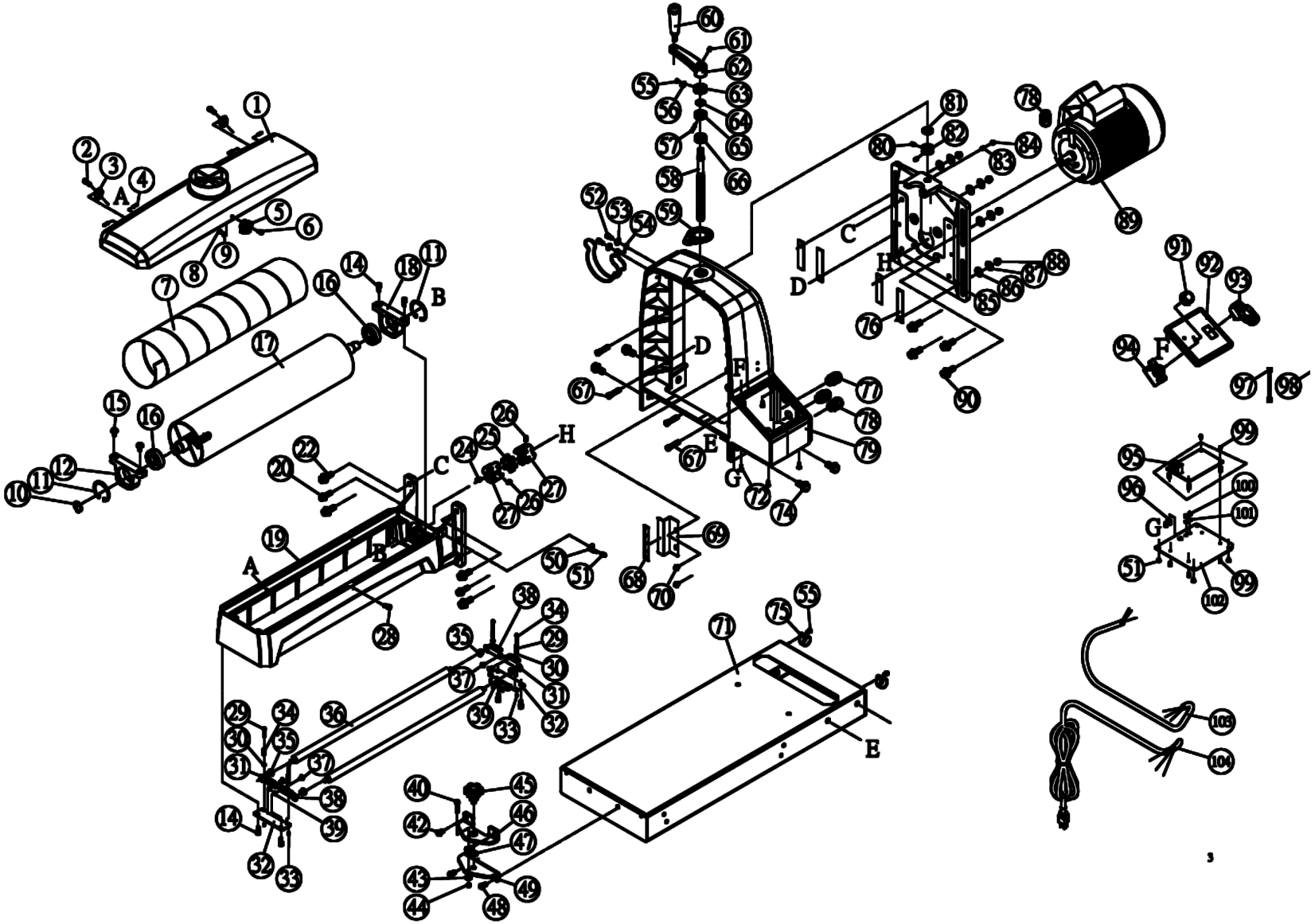
JET JWDS-2550 | Stock 723550B

Diagram A - Drum head

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List A - Drum head

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS2244-101	Dust Hood (Model JWDS-2244)		1
1	JT9-JWDS2550-101	Dust Hood (Model JWDS-2550)		1
2	JT9-JWDS2244-102	Socket Head Cap Screw	M6-1.0P x 16L	2
3	JT9-JWDS1632-103	Drum Carriage Hinge		2
4	JT9-40317-15	Spring Pin	3 x 14L mm	4
5	PM9-PM2244-109	Knob		1
6	JT9-JWDS2244-106	Socket Head Cap Screw	M5-0.8P x 18L	1
7		Abrasive (see sect. 14.0 for replacements)		1
8	JT9-TS-1541011	Nylon Lock Hex Nut	M5-0.8P	1
9	JT9-TS-1550031	Flat Washer	5.1 x 12 x 1T mm	1
10	**	C-Retainer Ring Ext. (Re:17A)	STW-25	1
11	**	C-Retainer Ring Int. (Re:17A)	RTW-52	2
12	**	Outboard Bearing Housing (Re:17A)		1
13	**	Flat Washer	6.5 x 19 x 3T mm	2
	**	Socket Head Cap Screw w/ Lock Washer	M6 x 1.0P x 16L	6
14	CM9-TS-2361061	Lock Washer	M6	8
	**	Socket Head Cap Screw w/ Lock&Flat Washer	M6 x 1.0P x 25L	2
15	JT9-TS-2246252	Socket Head Button Screw	M6-1.0P x 25L	2
16	**	Ball Bearing (Re:17A)	6205VV	2
17	**	Drum (Re:17A)		1
17A	JT9-JWDS2244-117A	Drum Assembly (includes #2, 10-18, 24-27) (Model JWDS-2244)		1
17A	JT9-JWDS2550-117A	Drum Assembly (includes #2, 10-18, 24-27) (Model JWDS-2550)		1
18	**	Inboard Bearing Housing (Re:17A)		1
19	**	Drum Carriage (Re:17A)		1
	**	Socket Head Cap Screw w/ Flat Washer	M8-1.25P x 30L	2
20	JT9-TS-1504061	Socket Head Cap Screw	M8-1.25P x 30L	2

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
21	JT9-TS-1550061	Flat Washer (not shown)	8.3 x 18 x 1.5T mm	2
	**	Socket Head Cap Screw w/ Flat Washer	M10-1.5P x 30L	4
22	JT9-TS-1505041	Socket Head Cap Screw	M10-1.5P x 30L	4
23	JT9-5051911	Flat Washer (not shown)	10.2 x 23 x 2T	8
24	**	Key (Re:17A)	8 x 7 x 20L	1
25	**	Rubber Cushion (Re:17A)		1
26	JT9-F010408	Socket Set Screw	M8-1.25P x 10L	2
27	**	Coupling (Re:17A)		2
28	JT9-TS-1502011	Socket Head Cap Screw	M5-0.8P x 8L	1
29	PM9-PM2244-125	Compression Spring		4
30	CM9-TS-1550021	Flat Washer	4.2 x 8 x 0.8T	4
31	PM9-PM2244-131	Right Tension Roller Suspension Bracket		2
32	PM9-PM2244-128	Tension Roller Bracket		2
33	**	Soc Set Screw CPP w/thrdlckr	M4-0.7P x 8L	4
34	JT9-JWDS1632-126	Phillips Round Head Screw	M4-0.7P x 25L	4
35	PM9-PM2244-130	Oilite Bushing		4
36	JT9-JWDS2244-136	Tension Roller (Model JWDS-2244)		2
36	JT9-JWDS2550-136	Tension Roller (Model JWDS-2550)		2
37	PM9-PM2244-132	Shoulder Screw		4
38	PM9-PM2244-129	Left Tension Roller Suspension Bracket		2
39	**	Wave Washer	WW-6	4
40	JT9-TS-1482061	Hex Cap Screw	M6-1.0P x 30L	1
41	CM9-TS-2361081	Lock Washer (not shown)	M8	4
	**	Socket Head Button Screw w/ Lock Washer	M8 x 1.25 x 16L	4
42	JT9-TS-2248162	Socket Head Button Screw	M8-1.25P x 16L	2
43	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	1

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
44	JT9-F001753	Nyloc Nut BO	M6-1.0P	1
45	JT9-JWDS1632-172	Knob		1
46	JT9-JWDS1632-173	Parallel Adjust Moving Bracket		1
47	JT9-JWDS1632-174	Oilite Washer		1
	**	Socket Head Button Screw w/ Lock Washer	M8 x 1.25 x 20L	2
48	JT9-TS-2248202	Socket Head Button Screw	M8-1.25P x 20L	2
49	JT9-JWDS1632-175	Parallel Adjust Fixed Bracket		1
50	JT9-JWDS1632-166	Pointer		1
51	JT9-TS-1534032	Phillips Pan Hd Machine Screw	M6-1.0P x 10L	5
52	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0P x 12L	2
53	JT9-JWDS2244-153	Flat Washer	6.4 x 16 x 1.6T	2
54	JT9-JWDS2244-154	Hose Hanger		1
55	**	Phillips Round Head Screw	M5-0.8P x 8L	3
56	JT9-JWDS1632-138	Pointer		1
57	JT9-JWDS1632-146	Spring Pin	4 x 30L	1
58	JT9-JWDS2244-158	Height Adjusting Screw		1
59	JT9-JWDS2244-159	Incremental Depth Scale		1
60	JT9-JWDS2244-160	Handle Assembly		1
61	CM9-TS-1523031	Socket Head Set Screw	M6-1.0P x 10L	1
62	JT9-JWDS2244-162	Crank		1
63	JT9-JWDS1632-143	Dial		1
64	JT9-JWDS1632-144	O-Ring	P11	1
65	JT9-JWDS1632-145	Collar		1
66	JT9-BB-51103	Thrust Bearing	17 x 30 x 9T	1
67	JT9-JWDS2244-167	Stud		4
68	JT9-JWDS2244-168	Depth Scale		1

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JET JWDS-2550 | Stock 723550B

Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
69	JT9-JWDS2244-169	Depth Scale Bracket (includes #68)		1
	**	Phillips Round Head Screw w/ Flat Washer	M6-1.0P x 10L	2
70	CM9-TS-1550041	Flat Washer	6 x 12 x 1T	2
71	JT9-JWDS2244-171	Base (Model JWDS-2244)		1
71	JT9-JWDS2550-171	Base (Model JWDS-2550)		1
72	JT9-JWDS2244-172	Self Tapping Screw	M4 x 20L	4
73	JT9-TS-2360121	Flat Washer (not shown)	12 x 23 x 2T	4
	**	Hex Cap Screw w/ Flat Washer	M12-1.75P x 30L	4
74	JT9-TS-1492021	Hex Cap Screw	M12-1.75P x 30L	4
75	JT9-JWDS1632-188	Cable Management	ACC-8-B	2
76	JT9-JWDS2244-176	Oilite Plate		4
77	JT9-JWDS2244-177	Strain Relief	MG20AS-10B-7	1
78	JT9-JWDS1632-153	Strain Relief	PG 13.5	3
79	JT9-JWDS2244-179	Motor Shroud		1
80	CM9-TS-1523031	Socket Head Set Screw	M6-1.0P x 10L	3
81	JT9-JWDS1632-148	Nylon Washer		1
82	JT9-JWDS1632-149	Collar		1
83	PM9-PM2244-184	PU Block		1
84	JT9-5302731	Socket Head Set Screw	M8-1.25P x 6L	1
85	JT9-JWDS2244-185	Motor Plate		1
86	JT9-JWDS1632-157	Oilite Washer		4
87	JT9-TS-1550061	Flat Washer	8.2 x 23 x 2T	4
88	JT9-TS-1541031	Nylon Lock Hex Nut	M8-1.25P	4
89	JT9-JWDS1836-154	Motor	1.75HP, 115V, 60Hz	1
	JT9-JWDS1632-154SC	Starting Capacitor (not shown)	300MFD 125VAC	1
	JT9-WDS1632-154SCC	Starting Capacitor Cover (not shown)		1

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Parts List A - Drum head (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-JWDS1836-154RC	Running Capacitor (not shown)	50mF 250VAC	1
	JT9-JWDS1632-154FC	Fan Cover (not shown)		1
	JT9-JWDS1632-154CF	Cooling Fan (not shown)		1
	**	Socket Head Cap Screw w/ Flat Washer	M10-1.5P x 35L	4
90	**	Socket Head Cap Screw	M10-1.5P x 35L	4
91	PM9-PM2244-196	Knob		1
92	JT9-JWDS2244-192	Control Panel		1
93	JT9-994534	Switch		1
	JT9-JSG96-135A	Switch Key (not shown)		1
94	JT9-JWDS1632-178	Potentiometer		1
95	JT9-JWDS1632-179	Circuit Board		1
96	JT9-TS-1533042	Phillips Pan Hd Machine Screw	M5-0.8P x 12L	4
97	JT9-JWDS2244-197	Internal Connection Cable (Black)	ST 12AWGx1Cx15cm	1
98	JT9-JWDS2244-198	Internal Connection Cable (White)	ST 12AWGx1Cx15cm	1
99	JT9-TS-1531012	Phillips Pan Hd Machine Screw	M3-0.5P x 5L	8
100	JT9-TS-1540031	Hex Nut	M5-0.8P	2
101	JT9-F002097	Lock Washer, Ext. Tooth	M5	2
102	JT9-JWDS2244-1102 Circuit Board Holder			1
103	JT9-JWDS2244-1103 Motor Cable	SJT 12AWG x 3C		1
104	JT9-JWDS1632-190	Power Cable	SJT 12AWG x 3C	1
105	JT9-JWDS2244-1105 Motor Label (not shown)			1
	**	ID Label (not shown)		1
	**	JET Logo (not shown)	4” x 4”	1
	JT9-JWDS1632-196	Control Panel Label (not shown)		1
	JT9-JWDS1632-197	Left Parallel Adjust Label (not shown)		1
	JT9-JWDS1632-198	Right Parallel Adjust Label (not shown)		1
	JT9-LM000238	Warning Label (not shown)		11

Blank quantities or part numbers are not specified in the original JET list.

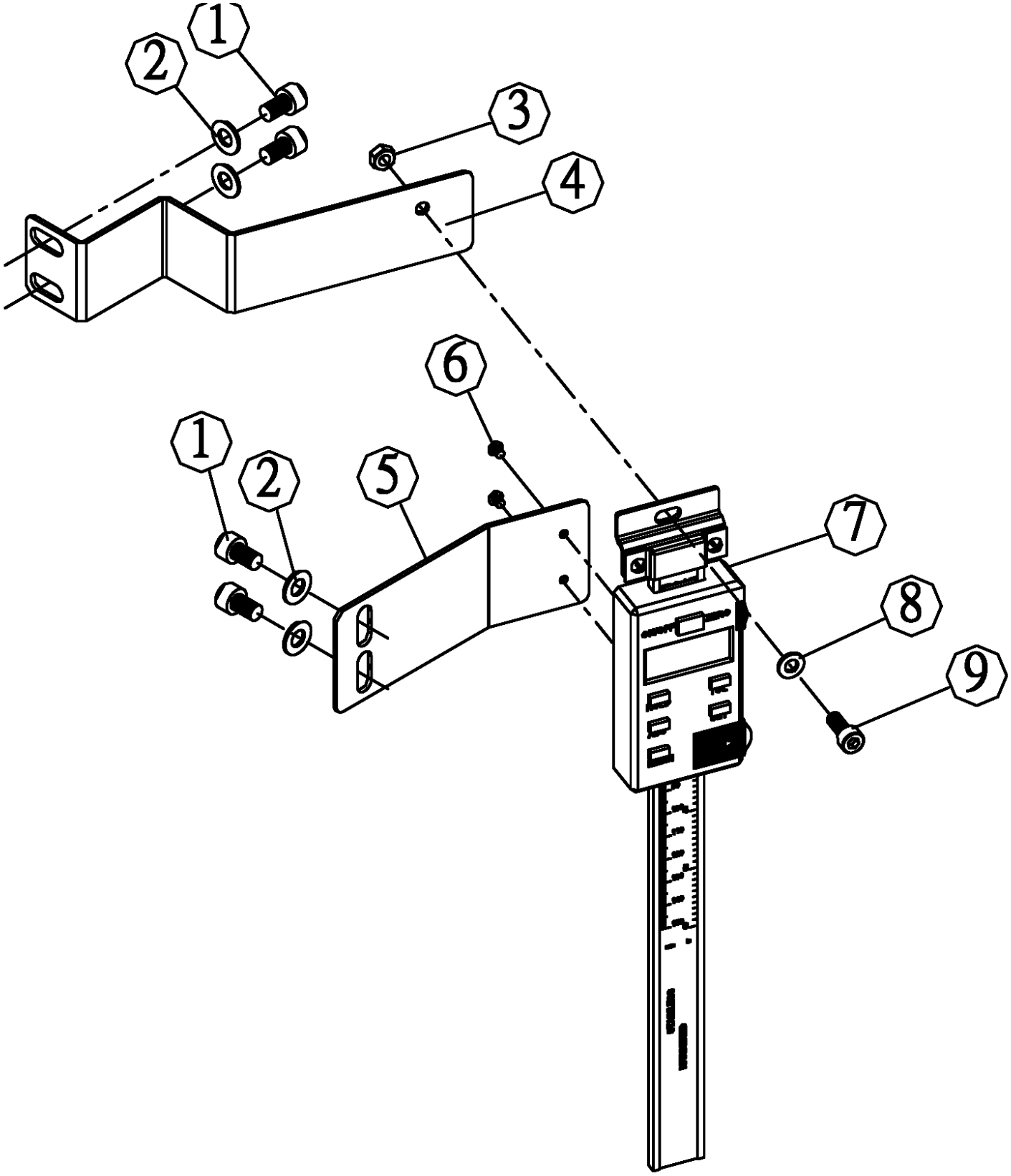
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Diagram B - Optional digital readout

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List B - Optional digital readout

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723552	Drum Sander DRO Assembly (includes #1 thru 9)		
1	JT9-TS-1503021	Socket Head Cap Screw	M6-1.0P x 10L	4
2	CM9-TS-1550041	Flat Washer	6.5 x 13 x 1T	4
3	JT9-TS-1540031	Hex Nut	M5-0.8P	1
4	JT9-JWDS2244-504	Upper Bracket		1
5	JT9-JWDS2244-505	Lower Bracket		1
6	JT9-JWDS2244-506	Phillips Round Hd Machine Screw	M3-0.5P x 5L	2
7	JT9-JWDS2244-507	DRO		1
8	JT9-TS-1550031	Flat Washer	5.1 x 10 x 1T	1
9	JT9-TS-1502031	Socket Head Cap Screw	M5-0.8P x 12L	1
	JT9-723552	Digital Read Out		

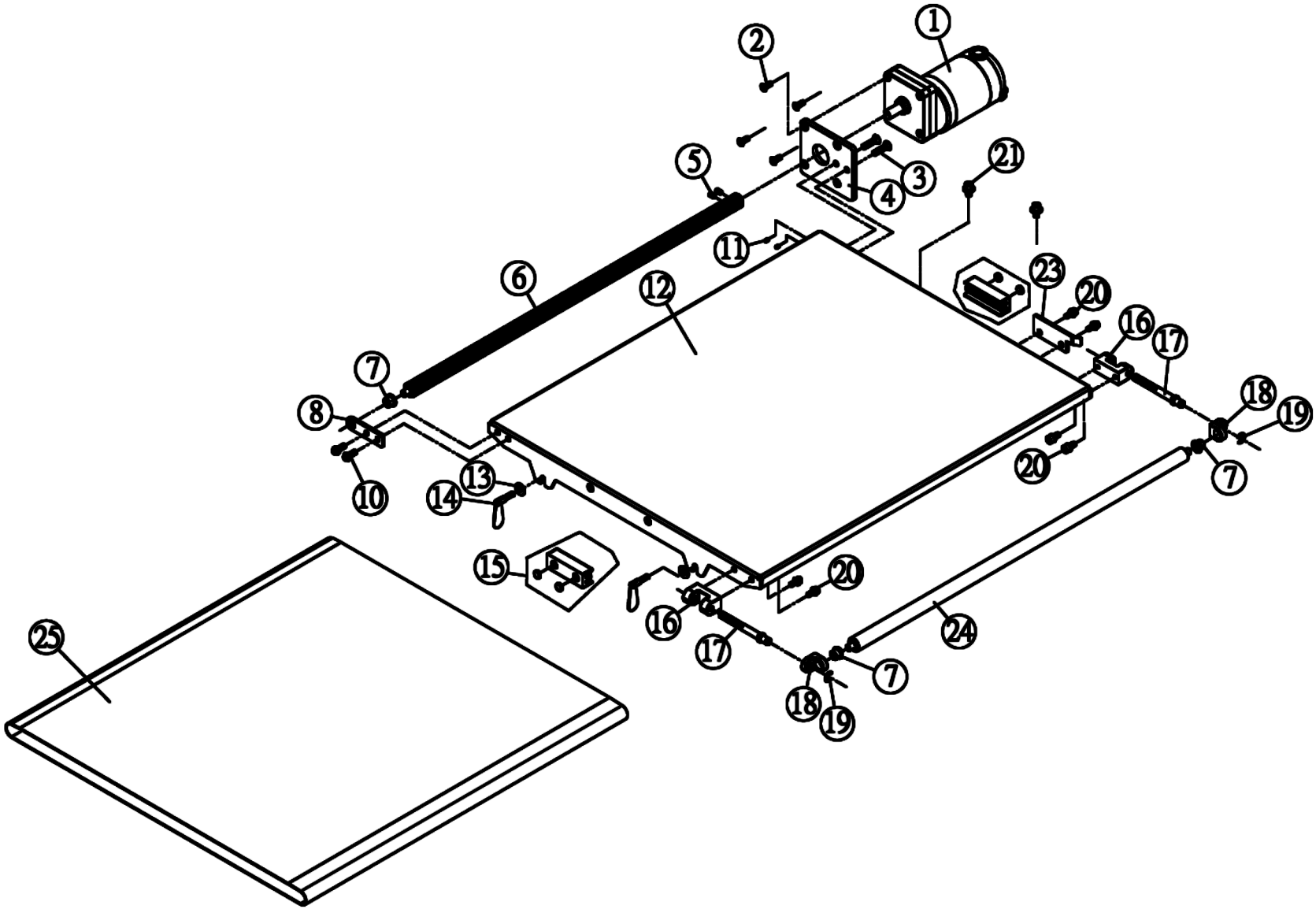
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Diagram C - Conveyor

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List C - Conveyor

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	JT9-JWDS2244-201	Belt Motor	1/30HP 115V	1
	JT9-JWDS1632-201-1	Carbon Brush (not shown)		2
2	**	Socket Head Flat Screw	#10 x 32UNC x 1/2IN L	4
3	JT9-F010985	Socket Head Flat Screw	M6-1.0P x 35L	2
4	JT9-JWDS1632-204	Belt Motor Plate		1
5	JT9-TS-1522011	Socket Head Set Screw	M5-0.8P x 5L	2
6	JT9-JWDS2244-206	Drive Roller		1
7	PM9-PM2244-130	Oilite Bushing		3
8	JT9-JWDS1632-208	Drive Roller Bracket		1
	**	Socket Head Button Screw w/ Lock Washer	M6 x 1.0P x 16L	2
10	JT9-TS-2246162	Socket Head Button Screw	M6-1.0P x 16L	2
11	JT9-TS-1521021	Socket Head Set Screw	M4-0.7P x 5L	2
12	JT9-JWDS2244-212	Conveyor Table		1
13	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	2
14	JT9-JWDS2244-214	Wing Screw		2
15	PM9-PM2244-213	Tracker Kit (set of 2)		1
16	JT9-JWDS1632-217	Adjusting Rod Bracket		2
17	JT9-JWDS1632-218	Adjusting Rod		2
18	JT9-JWDS1632-219	Driven Roller Bracket		2
19	JT9-JWDS1632-220	E-Retaining Ring	ETW-7	2

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JET JWDS-2550 | Stock 723550B

Parts List C - Conveyor (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	**	Socket Head Cap Screw w/ Lock Washer	M6 x 1.0P x 12L	6
20	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0P x 12L	6
	**	Socket Head Cap Screw w/ Flat Washer	M8*1.25P*14L	2
21	JT9-TS-1504021	Socket Head Cap Screw	M8-1.25P x 12L	2
22	JT9-TS-1550061	Flat Washer	8.5 x 19 x 2T	2
23	JT9-JWDS1632-224	Guide Plate		1
24	JT9-JWDS2244-224	Driven Roller		1
25	JT9-JWDS2244-225	Conveyor Belt		1
26	JT9-JWDS1632-227	Conveyor Motor Label (not shown)		1
27	JT9-LM000236	Caution Label - Table Lock (not shown)		1
1	JT9-JWDS2244-201	Belt Motor	1/30HP 115V	1
	JT9-JWDS1632-201-1	Carbon Brush (not shown)		2
2	**	Socket Head Flat Screw	#10 x 32UNC x 1/2IN L	4
3	JT9-F010985	Socket Head Flat Screw	M6-1.0P x 35L	2
4	JT9-JWDS1632-204	Belt Motor Plate		1
5	JT9-TS-1522011	Socket Head Set Screw	M5-0.8P x 5L	2
6	JT9-JWDS2550-206	Drive Roller		1
7	PM9-PM2244-130	Oilite Bushing		3
8	JT9-JWDS1632-208	Drive Roller Bracket		1
	**	Socket Head Button Screw w/ Lock Washer	M6 x 1.0P x 16L	2

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JET JWDS-2550 | Stock 723550B

Parts List C - Conveyor (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
10	JT9-TS-2246162	Socket Head Button Screw	M6-1.0P x 16L	2
11	JT9-TS-1521021	Socket Head Set Screw	M4-0.7P x 5L	2
12	JT9-JWDS2550-212	Conveyor Table		1
13	CM9-TS-1550041	Flat Washer	6.5 x 19 x 2T	2
14	JT9-JWDS2550-214	Wing Screw		2
15	PM9-PM2244-213	Tracker Kit (set of 2)		1
16	JT9-JWDS1632-217	Adjusting Rod Bracket		2
17	JT9-JWDS1632-218	Adjusting Rod		2
18	JT9-JWDS1632-219	Driven Roller Bracket		2
19	JT9-JWDS1632-220	E-Retaining Ring	ETW-7	2
	**	Socket Head Cap Screw w/ Lock Washer	M6 x 1.0P x 12L	6
20	CM9-TS-1503031	Socket Head Cap Screw	M6-1.0P x 12L	6
	**	Socket Head Cap Screw w/ Flat Washer	M8*1.25P*14L	2
21	JT9-TS-1504021	Socket Head Cap Screw	M8-1.25P x 12L	2
22	JT9-TS-1550061	Flat Washer	8.5 x 19 x 2T	2
23	JT9-JWDS1632-224	Guide Plate		1
24	JT9-JWDS2550-224	Driven Roller		1
25	JT9-JWDS2550-225	Conveyor Belt		1
26	JT9-JWDS1632-227	Conveyor Motor Label (not shown)		1
27	JT9-LM000236	Caution Label - Table Lock (not shown)		1

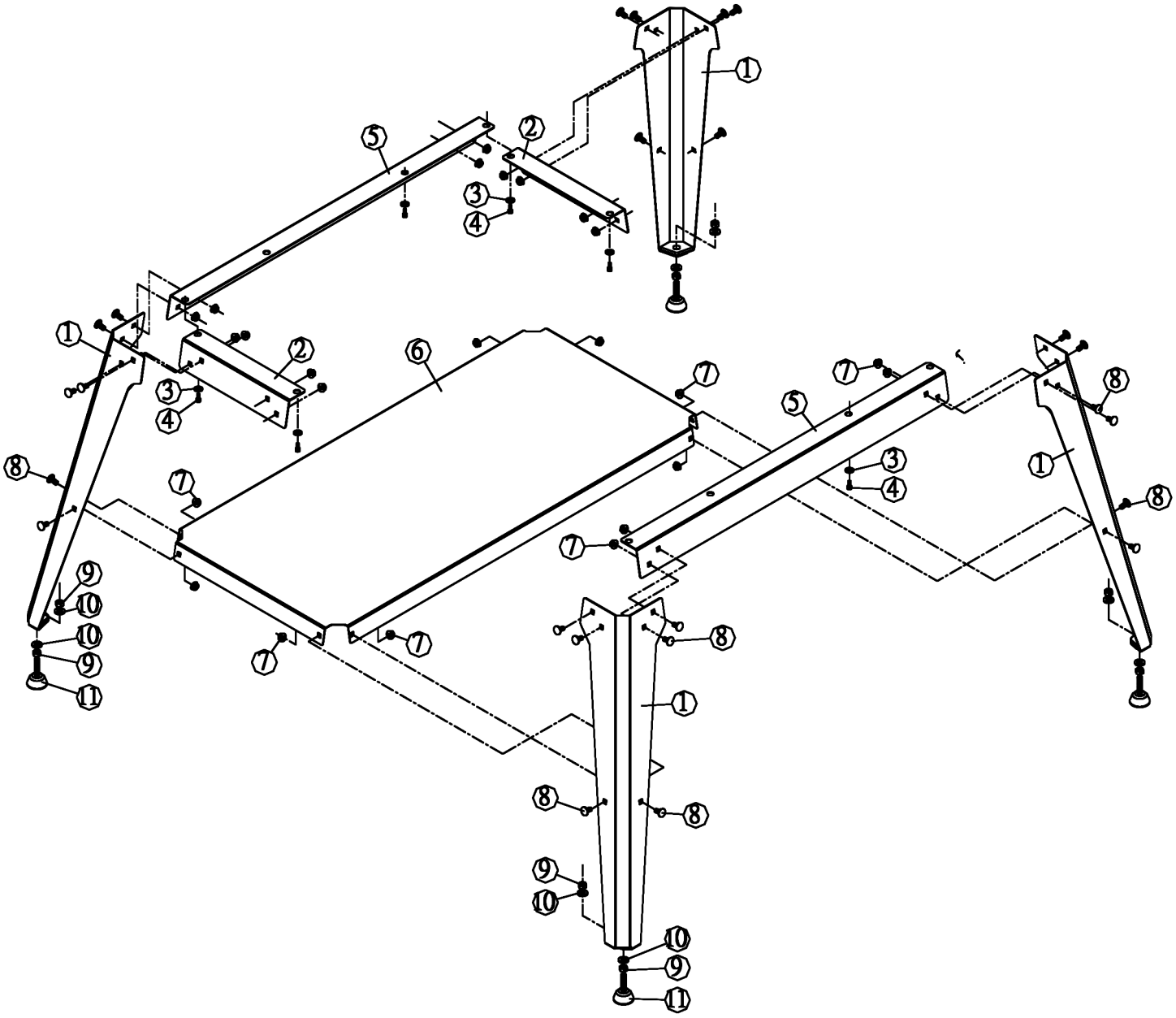
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Diagram D - Open stand

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List D - Open stand

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723550OS	Open Stand Assembly for JWDS-2550 (includes #1-11)		1
1	JT9-JWDS1632-301	Leg		4
2	JT9-JWDS2244-302	Short Rail	11-3/4”L	2
3	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T mm	6
4	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	6
5	JT9-JWDS2550-305	Long Rail	36-1/4”L	2
6	**	Shelf (Black)		1
7	JT9-JWDS1632-307	Flange Lock Nut	M8-1.25P	24
8	JT9-JWDS1632-308	Carriage Bolt	M8-1.25P x 16L	24
9	JT9-TS-1540071	Hex Nut	M10-1.5P	8
10	JT9-5051911	Flat Washer	10 x 20 x 2.0T mm	8
11	JT9-JWDS1632-311	Leveling Foot		4
	**	Hardware Package, Open Stand (includes #7 thru 11)		
	JT9-723550OS	Open Stand for JWDS-2550		
	JT9-98-0130	Locking Casters for Open Stand, set of 4		

Blank quantities or part numbers are not specified in the original JET list.

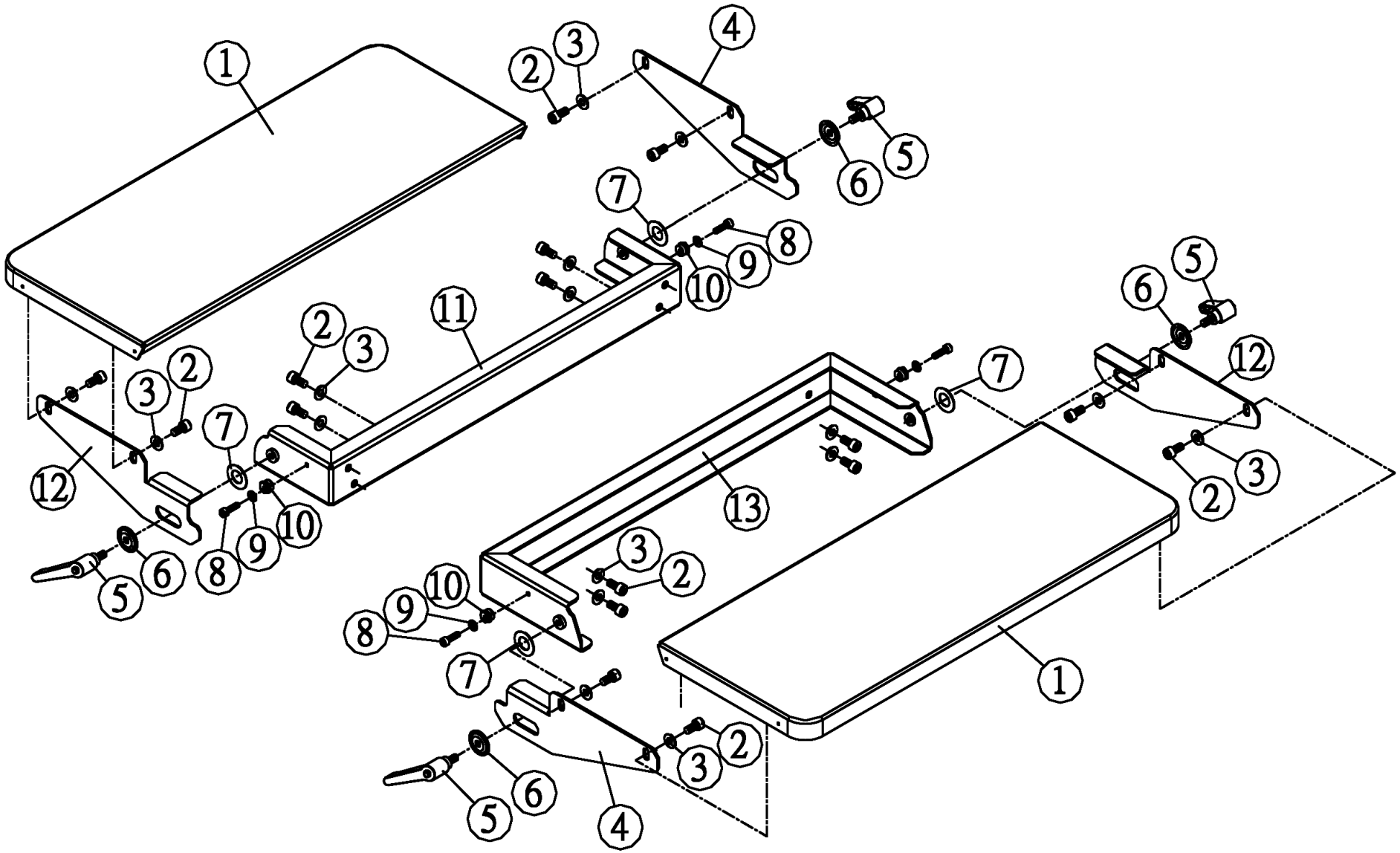
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Diagram E - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List E - Optional infeed and outfeed tables

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723551	Infeed/Outfeed Table Kit, JWDS-2550 (includes #1-13)		1
1	JT9-JWDS2550-401	Extension Table		2
2	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	16
3	JT9-TS-1550061	Flat Washer	8.3 x 20 x 1.5T	16
4	JT9-JWDS2244-404	Left Folding Table Bracket		2
5	JT9-JWDS2244-405	Handle		4
6	JT9-JWDS2244-406	Disc Washer		4
7	JT9-JWDS2244-407	Oilite Washer	16.8 x 30 x 1t	4
8	JT9-TS-1503051	Socket Head Cap Screw	M6-1.0P x 20L	4
9	CM9-TS-1550041	Flat Washer	6.3 x 13 x 2T	4
10	JT9-JWDS2244-410	Eccentric Cam		4
11	JT9-JWDS2550-411	Rear Fixed Bracket		1
12	JT9-JWDS2244-412	Right Folding Table Bracket		2
13	JT9-JWDS2550-413	Front Fixed Bracket		1
	JT9-JWDS2244-420	Hardware Package, Infeed-Outfeed Tables (includes #2,3,5,6,7-10)		
	JT9-723551	Folding Infeed/Outfeed Tables for JWDS-2550		

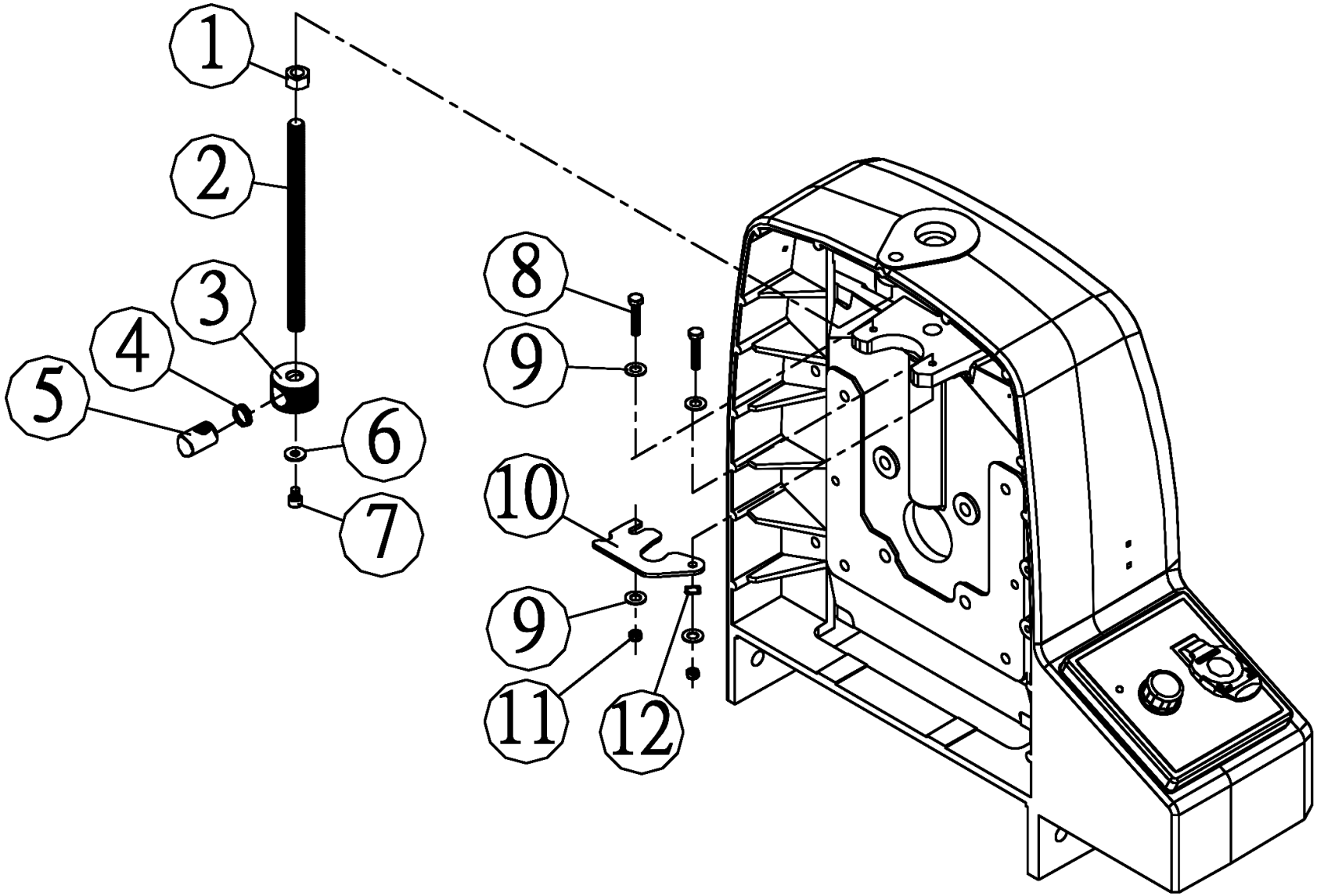
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JET JWDS-2550 | Stock 723550B

Diagram F - Depth stop

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List F - Depth stop

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723553	Depth Stop Assembly (#1 thru 12)		
1	JT9-JWDS2244-601	Special Nut		1
2	JT9-JWDS2244-602	Threaded Post		1
3	JT9-JWDS2244-603	Stop Nut		1
4	JT9-JWDS2244-604	Compression Spring		1
5	JT9-JWDS2244-605	Half Nut		1
6	JT9-TS-1550031	Flat Washer	5.2 x 16 x 1.4T	1
7	JT9-TS-1502031	Socket Head Cap Screw	M5-0.8P x 12L	1
8	JT9-TS-1482051	Hex Cap Screw	M6-1.0P x 25L	2
9	CM9-TS-1550041	Flat Washer	6.4 x 16 x 1.6T	4
10	JT9-JWDS2244-610	Stop Plate		1
11	JT9-TS-1541021	Nylon Lock Hex Nut	M6-1.0P	2
12	JT9-JWDS2244-612	Wave Washer	WW-6	1
	JT9-723553	Depth Stop Assembly		

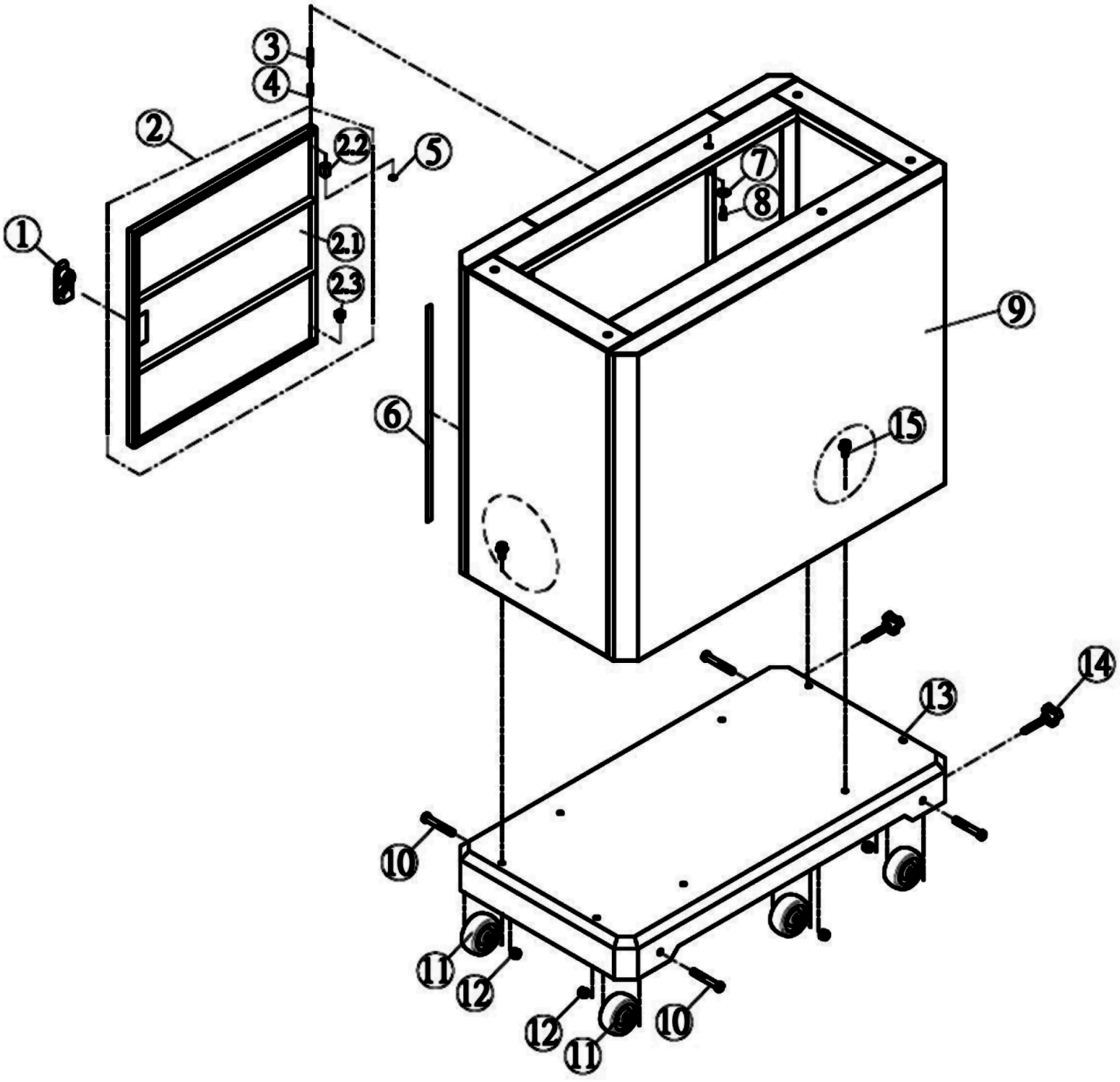
Blank quantities or part numbers are not specified in the original JET list.

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Diagram G - Optional closed stand

Drum Sander | Original JET assemblies and replacement parts



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JET JWDS-2550 | Stock 723550B

Parts List G - Optional closed stand

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
	JT9-723544CS	Closed Stand Assembly (#1 thru 14)		
1	JT9-JOSS-S-245	Door Latch		1
2	JT9-JWDS2550-702	Cabinet Door		1
3	JT9-JOSS-S-242	Door Pivot		1
4	JT9-JOSS-S-243	Compression Spring		1
5	JT9-6286482	E-Retaining Ring Ext	ETW-4	1
6	JT9-JWDS2550-706	Foam Strip		1
7	JT9-TS-1550061	Flat Washer	8.3 x 18 x 1.5T	6
8	CM9-TS-1504031	Socket Head Cap Screw	M8-1.25P x 16L	6
9	JT9-JWDS2550-709	Cabinet		1
10	JT9-TS-0060111	Hex Cap Screw	3/8”-16UNC x 2-1/2”L	4
11	PM9-PG-M05	Wheel		4
12	JT9-TS-0640091	Nylon Lock Hex Nut	3/8”-16UNC	4
13	JT9-JWDS2550-713	Base		1
14	JT9-JWDS2550-714	Knob	M8-1.25P x 56L	2
15	**	Socket Head Cap Screw w/ Flat Washer	M8-1.25P x 16L	8
	JT9-723544CS	Closed Stand for JWDS-2550		

Blank quantities or part numbers are not specified in the original JET list.

** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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